



# Compact Expanding Gate Valve



› M&J Valve

M&J Valve was founded in 1962 by Marvin Grove and has been a leader in the pipeline valve industry since its inception. Now part of SPX Flow Technology, M&J Valve meets or exceeds the quality standards of our customers and the valve industry. M&J Valve product offering includes slab and expanding through-conduit gate valves, axial surge valves and rotary control valves, piston, ball, and swing check valves. M&J Valve can provide a wide variety of flow control solutions for liquid and gas markets. This combination of products, technical know-how and field experience has allowed for a history of product innovation which has positioned M&J Valve in a leadership position within the valve industry.

Finding innovative ways to help the world meet its ever growing demand for energy is a key focus for SPX. As a multi industry Fortune 500 manufacturer, we provide creative solutions that serve global energy markets in a myriad of ways. SPX is helping to meet that demand with a broad range of high quality, custom-engineered systems and components that can also help improve efficiency and reduce the use of natural resources. We also supply a wide range of components — from air preheaters to filter systems. SPX off-the-shelf and customized solutions are supporting all phases of oil, gas and biofuel production, from exploration, extraction and processing to transport and storage.

## Compact Expanding Gate Valves

The M&J Model CEG (Compact Expanding Gate) valves are full opening or reduced opening valves with rising stem and parallel expanding gate and segment for tight mechanical seal and positive shut-off, both upstream and downstream, and under both low and high differential pressure. This design has proven performance in critical applications all over the world, such as isolation valves in power plants, ESD valves in production, block valves in process systems, high temperature valves in refineries, and pipeline valves in critical areas.

The M&J Compact Expanding Gate Valve is a full opening non-thru-conduit design utilizing the proven features of the M&J Cast Expanding Gate Valve and M303 Fabricated Slab Gate Valve.

The Compact Expanding Gate Valve is constructed for increased reliability and ease of operation and maintenance. These valves are readily available in size 4" and larger, class 150 and class 300, for piping systems requiring the positive shut off. All valves, whether full opening or reduced port, meet the end to end and other requirements of API 6D.

### PRODUCT BENEFITS AND FEATURES

- Superior sealability by utilization of a two-piece parallel expanding gate.
- Double Block And Bleed
- Traps pressure in the valve body cavity when the valve is in the closed position.
- Pressure Gauge Seating
- Long Seat Life
- Stem seal design utilizes chevron rings to insure sealing integrity.
- In-Line Maintenance



## Typical product applications

### OPERATION

While open and during opening and closing travel, the gate-segment assembly is collapsed with back angle surfaces in contact. The unique centralizer mechanism prevents relative movement between the gate and segment allowing the gate and segment assembly to travel freely without sticking or wedging.

Traveling to the final closed position, the back angles of the gate and segment remain in contact with each other. With further downward movement of the segment stopped by the downstop, the centralizer mechanism then allows the gate to continue downward causing the gate/segment to expand, sealing against both seats, forming a tight mechanical seal.

### Oil & Refined Products

Tank Farm and Station Valves



Block & Bleed Valves

Manifold Valves

Meter Bypass Valves



Fiscal Metering Isolation Valves

Marine Loading



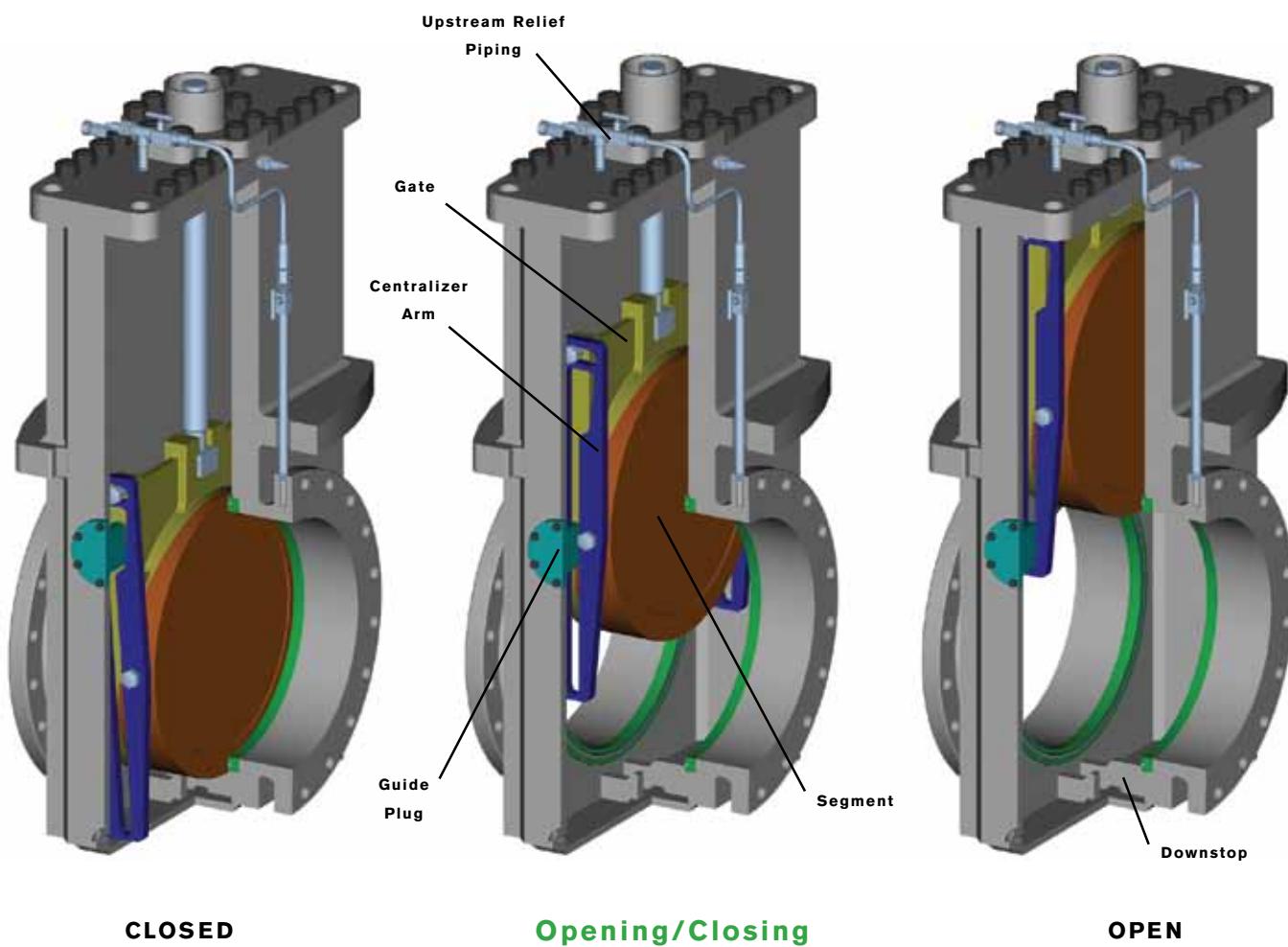
## MECHANICAL SEALING

The Compact Expanding Gate Valve achieves its superior sealability by utilization of a two-piece parallel expanding gate. The pieces, called "gate" and "segment", are connected by a unique centralizer mechanism which allows the gate to expand only in the closed position.

The mechanical advantage provided by the angled surfaces between the gate and segment multiplies the operating thrust to provide increased sealing forces for seat sealing. The higher the stem thrust, the tighter the seal. Increases or decreases of line pressure will not affect the tight mechanical seal.

## PRESSURE RELIEF

The M&J Compact Expanding Gate Valve will trap pressure in the valve body cavity when the valve is in the closed position. High internal pressures can result from thermal expansion. To protect the valve from overpressure, the valve is provided with upstream relief piping which relieves excess body pressure to the upstream side of the valve.



## DOUBLE BLOCK AND BLEED

The mechanical sealing performance of the M&J Compact Expanding Gate Valve makes it ideal for critical double block and bleed applications. The expanding gate provides high sealing forces between the gate and seat faces of both the upstream and downstream seats. In addition, the unique dual seal element (elastomer and plastic) design embedded in the metal seat insures sealing at all pressures while being resistant to damage and wear. With this combination there is no leakage into the body from upstream or downstream, providing a demonstrable positive seal.

## PRESSURE GAUGE SEATING

The widely accepted "Pressure Gauge Seating Method" for proof of double block and bleed can be utilized with the Compact Expanding Gate Valve. At closing, the gate and segment expand compressing the seats and thereby increasing the volume between the gate and segment. This increase in volume reduces the pressure trapped in the body to a pressure less than initial line pressure. This feature can be incorporated into the upstream relief piping assembly to continually monitor block and bleed performance.

## LONG SEAT LIFE

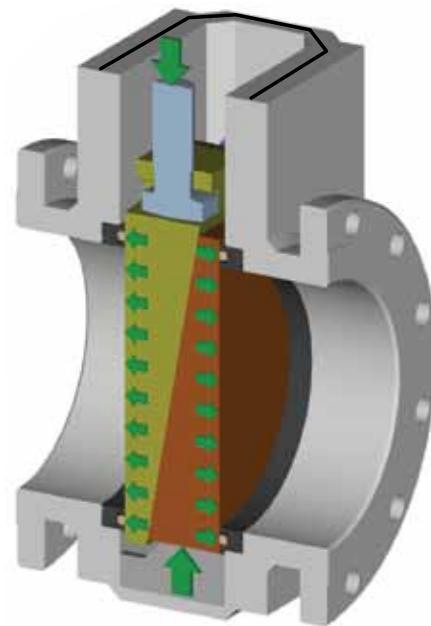
Extended seat/seal life is provided because the gate & segment are retracted/collapsed during opening and closing, minimizing drag on the seat and subsequent wear.

## STEM FEATURES

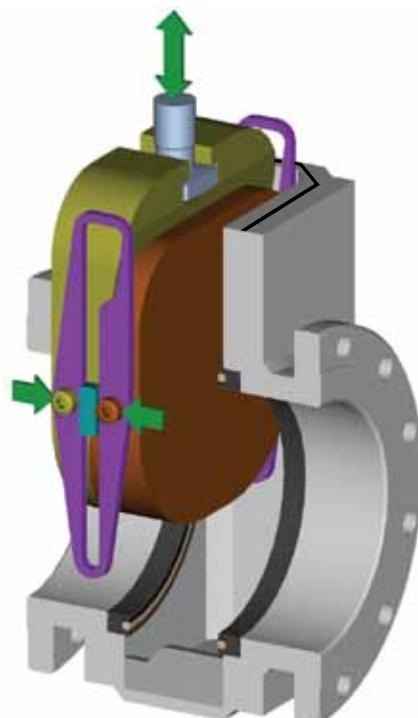
The stem seal design utilizes pressure rings to insure sealing integrity. The packing box seal configuration is a lantern ring design (two sets of seals separated by a lantern ring). The lantern ring allows emergency bulk packing injection between the chevron seals in the event of a stem leak.

## IN LINE REPAIR/MAINTENANCE

Valves are top entry and all internal components may be removed, repaired and installed without removing the body from the line.



**Double Block and Bleed**  
High sealing forces between the gate and seat faces of both the upstream and downstream seats



**Long Seat Life**  
The gate & segment are retracted/collapsed during opening and closing, minimizing drag on the seat and subsequent wear.

# Standard Product And Available Options

FEATURE	STANDARD	WHEN SPECIFIED	FEATURE	STANDARD	WHEN SPECIFIED
API-6D/Q1	X		API-6D TEST:	HYDRO-SHELL	X
ISO 9001	X			HYDRO-SEAT	X
HANDWHEEL OPERATOR	4"			AIR SEAT	X
BEVEL GEAR OPERATOR	6" & LGR	4"		DOUBLE BLOCK & BLEED	X
POWER ACTUATOR		X		OPERATIONAL TORQUE TEST	X
DOUBLE BLOCK & BLEED	X			EXTENDED HYDRO TEST	X
BURIED SERVICE	EXTENDED STEM	X		VISUAL (API 6D)	X
	EXTENDED VENT & DRAIN	X		ULTRASONIC	X
LOCKING DEVICE		X		DYE PENETRANT	X
TRANSITION PIECE (PUPS)		X		MAGNETIC PARTICLE	X
EMERGENCY PACKING INJECTION	X			RADIOGRAPHY	X
EXTERNAL PIPING TO UPSTREAM	X		NDE:	HYDROTEST REPORTS	X
BODY VENT FITTING	X			MATERIAL TEST REPORTS (MTRS)	X
BODY DRAIN	X			HYDROTEST CHARTS	X
LIFT LUGS	6" - 12"	X		NDE REPORTS	X
	14" & UP	X		NACE	X
STEM POSITION INDICATOR	X			CERTIFICATE OF COMPLIANCE	X
API MONOGRAM		X		OPERATIONAL TEST REPORTS	X
DOCUMENTATION/CERTIFICATION:					

## SERVICE

Every product sold by SPX is supported by our full staff. This staff is available to provide you with technical advice, backup documentation, spare parts and repair services, either in the plant or the field. Our well trained and experienced field service staff stands ready to support you and our products around the world.

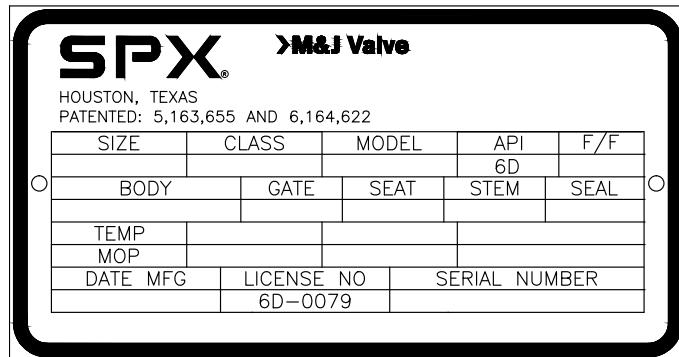
## RECOMMENDED SPARE PARTS

It is recommended that the following spare parts be inventoried in operations having numerous valves of a given size and an in-house maintenance program:

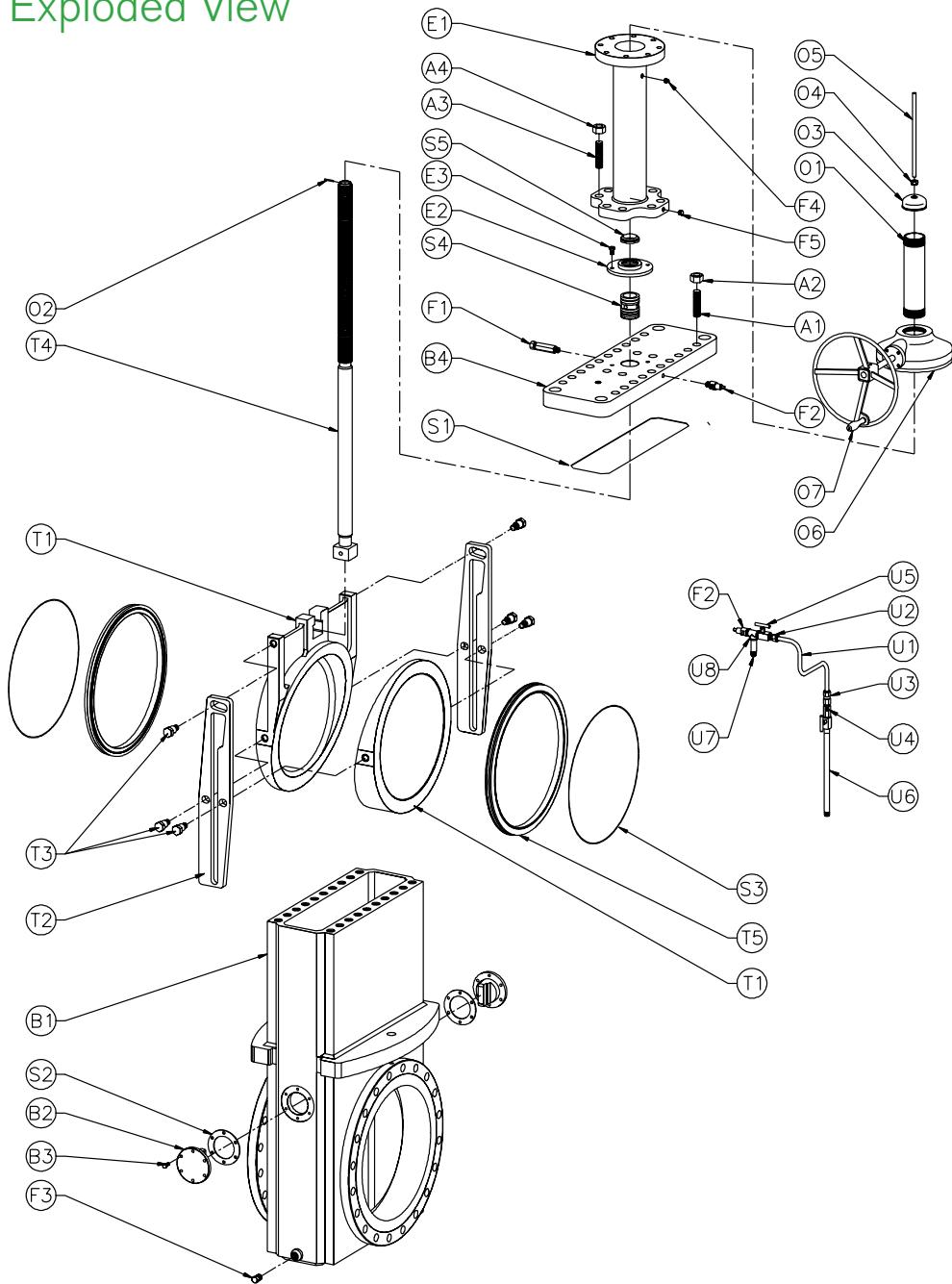
PART DESCRIPTION	NUMBER OF VALVES TO BE SUPPORTED			
	< 10	11-20	21-30	31-40
GATE & SEGMENT ASSEMBLY	0	1	2	3
SEAT ASSEMBLY	0	2	4	6
STEM	0	1	2	3
BONNET & YOKE SEALS	1	2	3	4
PACKING SET	1	2	4	6
GEAR BOX	0	0	1	1
HANDWHEEL	0	1	2	2

## NAMEPLATE DATA

Nameplates on M&J Compact Expanding Gate Valves provide all of the necessary information to identify the valve when contacting the factory for spares or assistance.



# Exploded View

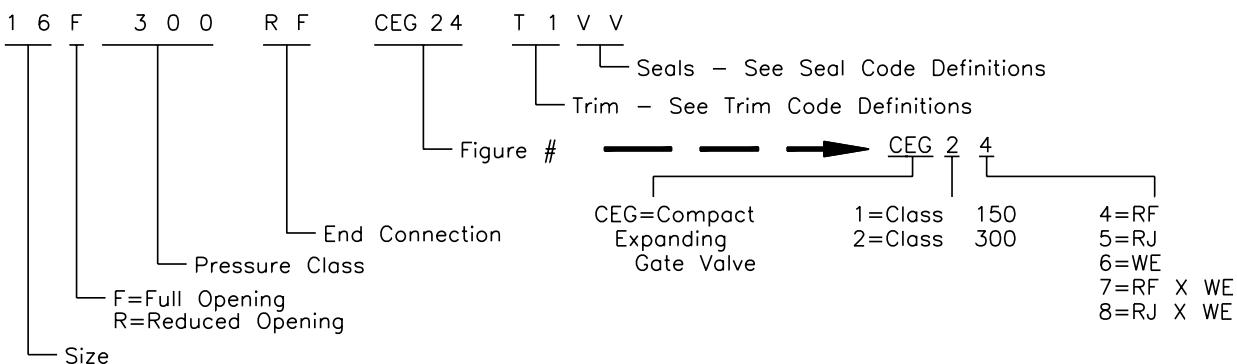


ITEM	DESCRIPTION
A1	Stud, Bonnet
A2	Hex Nut, Bonnet
A3	Stud, Yoke
A4	Hex Nut, Yoke
B1	Body
B2	Guide Plug
B3	Hex Head Capscrews, Guide Plug
B4	Bonnet
E1	Yoke
E2	Packing Retainer
E3	Hex Head Capscrews, Packing Retainer
F1	Stem Packing Injector
F2	Vent Valve
F3	Pipe Plug
F4	Pipe Plug
F5	Pipe Plug
O1	Stem Protector
O2	Roll Pin
O3	Stem Protector Cap
O4	Position Indicator Rod Sealing Device
O5	Position Indicator Rod
O6	Hand Wheel
O7	Actuator
S1	O-Ring, Bonnet
S2	Gasket, Guide Plug
S3	O-ring, Seat Tail
S4	Stem Seal Assembly
S5	Wiper
T1	Gate & Segment
T2	Centralizer Arm
T3	Alignment Pin
T4	Stem
T5	Seat
U1	Tubing
U2	Male Connector
U3	Female Connector
U4	Check Valve
U5	Needle Valve
U6	Pipe Nipple
U7	Pipe Nipple
U8	Pipe Tee

## STANDARD METALLIC TRIMS FOR SELECTED SERVICES

APPLICATION	TEMPERATURE	TRIM CODE	TRIM DEFINITIONS
NON-CORROSIVE	minus 20 to 250°F (minus 29 to 121°C)	T1	Carbon Steel
SWEET CRUDE/GAS & REFINED PRODUCT			
NON-CORROSIVE	minus 50°F (minus 46°C)	L1	Low Temp - Carbon Steel
SWEET CRUDE/GAS & REFINED PRODUCT			
LOW TEMP SERVICE			
MILD CORROSIIVE	minus 20 to 250°F (minus 29 to 121°C)	T4	NACE Carbon Steel
SOUR CRUDE/GAS & REFINED PRODUCT			
NACE MR-01-75			
MILD CORROSIIVE	minus 50°F (minus 46°C)	L4	Low Temp - NACE Carbon Steel
SOUR CRUDE/GAS & REFINED PRODUCT			
NACE MR-01-75 LOW TEMP SERVICE			

## FIGURE NUMBER KEY



## TRIM CODE DEFINITIONS

ITEM	DESCRIPTION	T1	L1	T4	L4
A1	Stud	ASTM A193 B7	ASTM A320 L7	ASTM A193B7M	ASTM A320 L7M
A2	Hex Nut	ASTM A194 2H	ASTM A194 GR7	ASTM A194 2M	ASTM A194 GR7M
A3	Stud	ASTM A193 B7	ASTM A193 L7	ASTM A193 B7M	ASTM A320 L7M
A4	Hex Nut	ASTM A194 2H	ASTM A194 GR7	ASTM A194 2HM	ASTM A194 2H GR 7M
B1	Body	ASTM A516-70	ASTM A516-70	ASTM A516-70	ASTM A516-70
B2	Guide Plug	AISI 4140	AISI 4140	AISI 4140	AISI 4140
B3	Hex Head Capscrew	ASTM A193 B7	ASTM A320L7	ASTM A193 B7M	ASTM A320L7M
B4	Bonnet	ASTM A516-70	ASTM A516-70	ASTM A516-70	ASTM A516-70
E1	Yoke	ASTM A516-70/API 5L	ASTM A516-70	ASTM A516-70/API 5L	ASTM A516-70
E2	Packing Retainer	Carbon Steel	Carbon Steel	Carbon Steel	Carbon Steel
E3	Hex Head Capscrew	ASTM A193 B7	316 SS	ASTM A193 B7	316 SS
F1	Stem Packing Injector	Steel	316 SS	Steel	316 SS
F2	Vent Valve	Steel	316 SS	Steel	316 SS
F3	Pipe Plug	ASTM A105	316 SS	ASTM A105	316 SS
F4	Pipe Plug	ASTM A105	316 SS	ASTM A105	316 SS
F5	Pipe Plug	ASTM A105	316 SS	ASTM A105	316 SS
T1	Gate & Segment	ASTM A516-70	ASTM A516-70	ASTM A516-70	ASTM A516-70
		WCC ENP/FC	WCC ENP/FC	WCC ENP/FC	WCC ENP/FC
T2	Centralizer Arm	ASTM A516-70/ENP	ASTM A516-70/ENP	ASTM A516-70/ENP	ASTM A516-70/ENP
T3	Alignment Pin	AISI 4140	AISI 4140	AISI 4140	AISI 4140
T4	Stem	AISI 4140/ENP	AISI 4140/ENP	AISI 4140/ENP	AISI 4140/ENP
T5	Seat Assembly	ASTM A516-70/A105 FC	ASTM A516-70/A105 FC	ASTM A516-70/A105 FC	ASTM A516-70/A105 FC
U1	Tubing	316 SS	316 SS	316 SS	316 SS
U2	Male Connector	316 SS	316 SS	316 SS	316 SS
U3	Female Connector	316 SS	316 SS	316 SS	316 SS
U4	Check Valve	316 SS	316 SS	316 SS	316 SS
U5	Needle Valve	316 SS	316 SS	316 SS	316 SS
U6	Pipe Nipple	ASTM A106 B	ASTM-A333-6	ASTM A106 B	ASTM-A333-6
U7	Pipe Nipple	ASTM A106 B	ASTM-A333-6	ASTM A106 B	ASTM-A333-6
U8	Pipe Tee	ASTM A105	316 SS	ASTM A105	316 SS

EHC - Engineering Hard Chrome

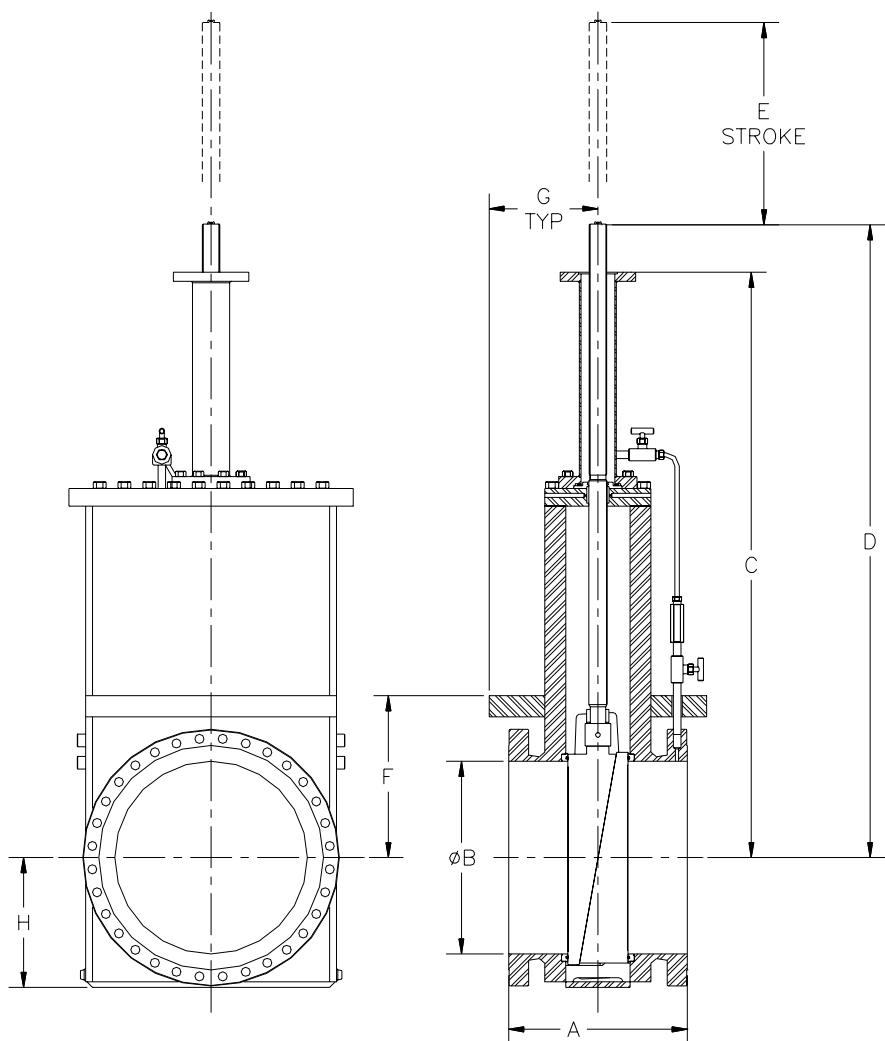
FC - Fluorocarbon Coating

ENP - Electroless Nickel Plating

## SEAL CODE DEFINITIONS

ITEM	DESCRIPTION	N -50°F TO 150°F	V -20°F TO 150°F	A -20°F TO 250°F
S1	Gasket/Body Bonnet O-Ring	Graphoil/Fiber/Nitrile	Graphoil/Fiber/Viton	Graphoil/Fiber/Neoprene
S2	Gasket, Guide Plug	Graphoil/Fiber	Graphoil/Fiber	Graphoil/Fiber
S3	Seat Tail O-Ring	LT-Nitrile	Viton	Neoprene
S4	Stem Seal Assembly	Nitrile	Viton	Neoprene
S5	Stem Wiper Ring	Nitrile	Nitrile	Nitrile
-	Seat Face Seal	Nylon/Nitrile	Nylon/Viton	CTFE/Neoprene

# 4" - 48" Full Opening Compact Expanding Gate Valves



## WEIGHT & FLOW

SIZE	CLASS		CV
	150	300	
4" 100 mm	260 118	285 129	1320
6" 150mm	355 161	400 181	3110
8" 200 mm	620 281	675 306	5720
10" 250 mm	880 399	1130 513	9100
12" 300 mm	1240 562	1550 703	13350
14" 350 mm	1620 735	1760 798	16600
16" 400 mm	2200 998	2800 1270	22450
18" 450 mm	2750 1247	3960 1796	29080
20" 500 mm	3440 1560	4640 2105	36220
24" 600 mm	4890 2218	7190 3261	53300
26" 650 mm	*	*	62430
28" 700 mm	*	*	72820
30" 750 mm	7740 3511	10140 4599	84770
32" 800 mm	*	*	95740
34" 850 mm	*	*	109600
36" 900 mm	11145 5055	15660 7103	122800
40" 1000 mm	*	*	153650
42" 1050 mm	*	*	168750
44" 1100 mm	*	*	185550
48" 1200 mm	*	*	224800

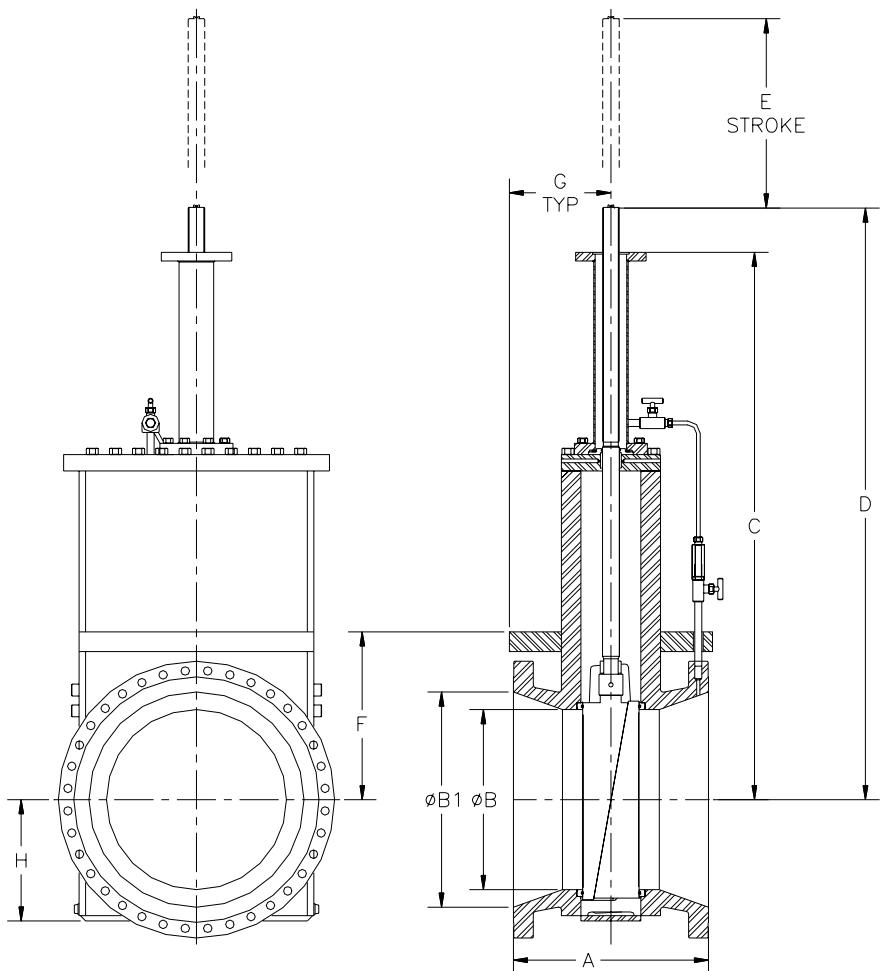
\* Contact M&J Valve for details.      lb  
kg

## DIMENSIONS

	A	B	C	D	E	F	G	H
4" 100mm	150 PN 20	9.00 229	4.00	20.00	24.50	5.19	N/A	N/A
	300 PN50	12.00 305		102	508	622		5.00 127
6" 150mm	150 PN20	10.50 267	6.00	24.56	29.13	7.13	N/A	N/A
	300 PN50	15.88 403		152	624	740		6.25 159
8" 200mm	150 PN 20	11.50 292	8.00	30.00	36.75	9.25	N/A	N/A
	300 PN50	16.50 419		203	762	933		7.00 178
10" 250mm	150 PN20	13.00 330	10.00	35.88	42.88	11.31	N/A	N/A
	300 PN50	18.00 457		254	911	1089		8.75 222
12" 300mm	150 PN20	14.00 356	12.00	41.13	48.13	13.56	N/A	N/A
	300 PN50	19.75 502		305	1045	1223		10.25 260
14" 350mm	150 PN20	15.00 381	13.25	44.00	51.00	14.63	N/A	N/A
	300 PN50	30.00 762		337	1118	1295		10.88 276
16" 400mm	150 PN20	16.00 406	15.25	53.25	60.25	17.50	N/A	N/A
	300 PN20	33.00 838		387	1353	1530		12.75 324
18" 450mm	150 PN20	17.00 432	17.25	57.00	64.00	19.00	N/A	N/A
	300 PN50	36.00 914		438	1448	1626		14.00 356
20" 500mm	150 PN20	18.00 457	19.25	63.25	70.50	21.00	N/A	N/A
	300 PN50	39.00 991		489	1607	1791		14.75 375
24" 600mm	150 PN20	20.00 508	23.25	75.13	82.56	25.00	21.25	12.50
	300 PN50	45.00 1143		591	1908	2097		18.00 457
26" 650mm	150 PN20	22.00 559	25.00	80.75	88.43	26.75	22.88	14.75
	300 PN50	49.00 1245		635	2051	2246		19.75 502
28" 700mm	150 PN20	24.00 610	27.00	88.63	95.81	28.63	24.13	17.25
	300 PN50	53.00 1346		686	2251	2434		20.81 529
30" 750mm	150 PN20	26.00 660	29.00	90.88	100.88	30.75	25.38	18.38
	300 PN50	55.00 1397		737	2308	2562		20.69 526
32" 800mm	150 PN20	28.00 711	30.75	97.56	107.50	32.50	28.50	19.63
	300 PN50	60.00 1524		781	2478	2731		22.43 570
34" 850mm	150 PN20	30.00 762	32.75	102.63	113.93	34.75	29.75	20.88
	300 PN50	64.00 1626		832	2607	2894		23.50 597
36" 900mm	150 PN20	32.00 813	34.50	104.88	113.50	36.38	29.25	19.50
	300 PN50	68.00 1727		876	2664	2883		23.25 591
40" 1000mm	150 PN20	35.00 229	38.50	116.62	127.43	40.19	32.13	21.00
	300 PN50	82.00 2083		978	2962	3237		27.50 699
42" 1050mm	150 PN20	36.00 914	40.25	122.13	131.00	42.00	33.25	22.63
	300 PN50	84.00 2134		1022	3102	3327		28.38 721
44" 1100mm	150 PN20	38.00 965	42.00	129.00	138.75	44.13	34.38	24.38
	300 PN50	86.00 2184		1067	3277	3524		29.75 756
48" 1200mm	150 PN20	55.75 1416	46.00	138.63	148.25	48.38	36.00	27.88
	300 PN50	90.00 2286		1168	3521	3766		32.00 813

Inches  
Millimeters

# 10" - 42" Reduced Port Compact Expanding Gate Valves



## WEIGHT & FLOW

SIZE	CLASS		CV
	150	300	
<b>10X8</b>	<b>710</b>	<b>780</b>	<b>3020</b>
250X200	322	354	
<b>12X10</b>	<b>980</b>	<b>1235</b>	<b>5655</b>
300X250	445	560	
<b>14X12</b>	<b>1330</b>	<b>1600</b>	<b>12190</b>
350X300	603	726	
<b>16X12</b>	<b>1480</b>	<b>1860</b>	<b>8600</b>
400X300	671	844	
<b>18X16</b>	<b>2340</b>	<b>3090</b>	<b>18350</b>
450X400	1061	1402	
<b>20X16</b>	<b>2510</b>	<b>3260</b>	<b>13640</b>
500X400	1139	1479	
<b>24X20</b>	<b>3800</b>	<b>5270</b>	<b>23630</b>
600X500	1724	2390	
<b>30X24</b>	<b>5600</b>	<b>7930</b>	<b>31750</b>
750X600	2540	3597	
<b>36X30</b>	<b>8590</b>	<b>11500</b>	<b>59660</b>
900X750	3896	5216	
<b>42X36</b>	<b>13170</b>	<b>16670</b>	<b>83820</b>
1050X900	5974	7561	

lb  
kg

## DIMENSIONS

		<b>A</b>	<b>B1</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>	<b>F</b>	<b>G</b>	<b>H</b>
<b>10X8</b>	<b>150</b>	<b>13.00</b>								
	PN 20	330	<b>10.00</b>	<b>8.00</b>	<b>30.00</b>	<b>36.75</b>	<b>9.25</b>		<b>N/A</b>	<b>N/A</b>
<b>250X200</b>	<b>300</b>	<b>16.50</b>								
	PN50	419	254	203	762	933	235			178
<b>12X10</b>	<b>150</b>	<b>14.00</b>								
	PN20	356	<b>12.00</b>	<b>10.00</b>	<b>35.88</b>	<b>43.00</b>	<b>11.31</b>		<b>N/A</b>	<b>N/A</b>
<b>300X250</b>	<b>300</b>	<b>19.75</b>								
	PN50	502	305	254	911	1092	287			222
<b>14X12</b>	<b>150</b>	<b>15.00</b>								
	PN20	381	<b>13.25</b>	<b>12.00</b>	<b>41.13</b>	<b>48.13</b>	<b>13.56</b>		<b>N/A</b>	<b>N/A</b>
<b>350X300</b>	<b>300</b>	<b>30.00</b>								
	PN50	762	337	305	1045	1223	344			260
<b>16X12</b>	<b>150</b>	<b>16.00</b>								
	PN20	406	<b>15.25</b>	<b>12.00</b>	<b>41.13</b>	<b>48.13</b>	<b>13.56</b>		<b>N/A</b>	<b>N/A</b>
<b>400X300</b>	<b>300</b>	<b>33.00</b>								
	PN50	838	387	305	1045	1223	344			260
<b>18X16</b>	<b>150</b>	<b>17.00</b>								
	PN20	432	<b>17.25</b>	<b>15.25</b>	<b>53.25</b>	<b>60.25</b>	<b>17.50</b>		<b>N/A</b>	<b>N/A</b>
<b>450X400</b>	<b>300</b>	<b>36.00</b>								
	PN20	914	438	387	1353	1530	445			324
<b>20X16</b>	<b>150</b>	<b>18.00</b>								
	PN20	457	<b>19.25</b>	<b>15.25</b>	<b>53.25</b>	<b>60.25</b>	<b>17.50</b>		<b>N/A</b>	<b>N/A</b>
<b>800X400</b>	<b>300</b>	<b>39.00</b>								
	PN50	991	489	387	1353	1530	445			324
<b>24X20</b>	<b>150</b>	<b>20.00</b>								
	PN20	508	<b>23.25</b>	<b>19.25</b>	<b>63.25</b>	<b>70.50</b>	<b>21.00</b>		<b>N/A</b>	<b>N/A</b>
<b>600X500</b>	<b>300</b>	<b>45.00</b>								
	PN50	1143	591	489	1607	1791	533			375
<b>30X24</b>	<b>150</b>	<b>26.00</b>								
	PN20	660	<b>29.00</b>	<b>23.25</b>	<b>75.13</b>	<b>82.56</b>	<b>25.00</b>	<b>21.25</b>	<b>12.50</b>	<b>18.00</b>
<b>750X600</b>	<b>300</b>	<b>55.00</b>								
	PN50	1397	737	591	1908	2097	635	540	318	457
<b>36X30</b>	<b>150</b>	<b>32.00</b>								
	PN20	813	<b>34.50</b>	<b>29.00</b>	<b>90.88</b>	<b>100.88</b>	<b>30.75</b>	<b>25.38</b>	<b>18.38</b>	<b>20.69</b>
<b>900X750</b>	<b>300</b>	<b>68.00</b>								
	PN50	1727	876	737	2308	2562	781	645	467	526
<b>42X36</b>	<b>150</b>	<b>37.50</b>								
	PN20	953	<b>40.25</b>	<b>34.50</b>	<b>104.88</b>	<b>113.50</b>	<b>36.38</b>	<b>29.25</b>	<b>19.50</b>	<b>23.25</b>
<b>1050X900</b>	<b>300</b>	<b>68.00</b>								
	PN50	1727	1022	876	2664	2883	924	743	495	591

**Inches**  
Millimeters

## Stem Torque & Thrust

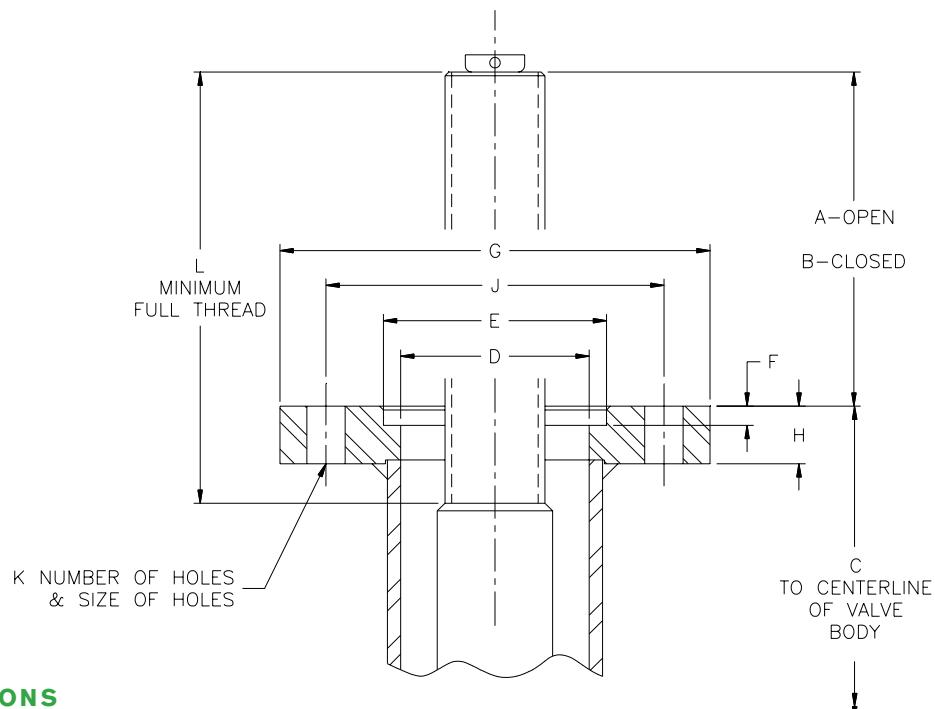
VALVE SIZE	CLASS	STEM THREAD DIAMETER	STEM SEALING DIAMETER	PITCH P(IN.)	LEAD L(IN.)	EFFICIENCY E	TOTAL THRUST (LBS)	STEM NUT TORQUE (FT-LB.)	TRAVEL	STEM NUT TURNS
4"	150	*	*	*	*	*	*	*	*	*
	300									
6"	150	*	*	*	*	*	*	*	*	*
	300									
8"	150	1.5	1.625	1/6	1/3	.43	6,500 17,100	90 236	9.31	28
	300									
10"	150	1.5	1.625	1/6	1/3	.43	9,300 24,300	128 335	11.31	34
	300									
12"	150	1.5	1.625	1/6	1/3	.43	11,100 29,000	153 400	13.31	40
	300									
14"	150	1.5	1.625	1/6	1/3	.43	14,600 38,200	201 527	15.00	45
	300									
16"	150	1.5	1.625	1/6	1/3	.43	20,000 52,300	276 722	17.00	51
	300									
18"	150	1.75	1.875	1/5	2/5	.43	25,600 67,100	399 1045	19.00	48
	300									
20"	150	2	2.125	1/4	1/2	.43	30,800 80,700	567 1485	21.00	42
	300									
24"	150	2.25	2.375	1/4	1/2	.43	42,600 111,500	881 2307	25.00	50
	300									
26"	150	*	*	*	*	*	*	*	*	*
	300									
28"	150	*	*	*	*	*	*	*	*	*
	300									
30"	150	2.625	2.75	1/3	2/3	.43	63,900 167,400	1566 4101	30.75	46
	300									
32"	150	*	*	*	*	*	*	*	*	*
	300									
34"	150	3.125	3.25	2/5	4/5	.43	85,900 224,800	2528 6616	36.25	45
	300									
36"	150	*	*	*	*	*	*	*	*	*
	300									
40"	150	*	*	*	*	*	*	*	*	*
	300									
42"	150	*	*	*	*	*	*	*	*	*
	300									
44"	150	*	*	*	*	*	*	*	*	*
	300									
48"	150	*	*	*	*	*	*	*	*	*
	300									

**Notes:**

- Recommended operating thrust and torque values are the loads required to open and close the valve. These torques do not contain service or safety factors.
- Recommended operating torque and thrust values are based on maximum working pressure at ambient temperature. To obtain expected torques at lower temperatures, contact M&J Valve.
- Actuator selection should be made based on experience and appropriate service/safety factors.

\* For sizes/classes not listed, contact M&J Valve for details

# Operator Mounting Detail



## DIMENSIONS

SIZE	A	B	C	D	E	F	G	H	J	K	L
8" 10 X 8	14.31 363	7.00 178	28.75 730	3.06 78	3.755/3.765 95	0.31 8	7.00 178	0.94 24	5.50 140		15.31 389
10" 12 X 10	18.31 465	7.00 178	35.88 911	3.06 78	3.755/3.765 95	0.31 8	7.00 178	0.94 24	5.50 140		19.31 490
12" 14 X 12/16 X 12	20.31 516	7.00 178	41.13 1045	3.06 78	3.755/3.765 95	0.31 8	7.00 178	0.94 24	5.50 140	(4) .69 DIA. ON (4) .69 DIA. STRADDLE CL	21.31 541
14"	22.00 559	7.00 178	51.50 1308	3.06 78	3.755/3.765 95	0.31 8	7.00 178	0.94 24	5.50 140		23.00 584
16" 18 X 16/20 X 16	24.00 610	7.00 178	55.50 1410	3.06 78	3.755/3.765 95	0.31 8	7.00 178	0.94 24	5.50 140		25.00 635
18"	26.00 660	7.00 178	59.50 1511	4.06 103	6.005/6.010 153	0.31 8	11.38 289	1.63 41	10.00 254		27.00 686
20" 24 X 20	28.25 718	7.25 184	63.25 1607	4.06 103	6.005/6.010 153	0.31 8	11.38 289	1.63 41	10.00 254	(8) .75 DIA. STRADDLE CL	29.25 743
24" 30 X 24	32.44 824	7.44 189	75.13 1908	10.00 254	6.005/6.010 153	0.31 8	11.38 289	1.63 41	10.00 254		33.44 849
26"	*	*	*	*	*	*	*	*	*	*	*
28"	*	*	*	*	*	*	*	*	*	*	*
30 36 X 30	39.38 1000	8.63 219	90.88 2308	6.06 154	7.005/7.010 178	0.31 8	13.50 343	1.63 41	11.75 298	(8) .87 DIA. STRADDLE CL	40.38 1026
34"	*	*	*	*	*	*	*	*	*	*	*
36 42 X 36	44.88 1140	8.63 219	104.88 2664	6.06 154	7.005/7.010 178	0.31 8	13.50 343	1.63 41	11.75 298	(8) .87 DIA. STRADDLE CL	45.85 1164.59
40"	*	*	*	*	*	*	*	*	*	*	*
42 48 X 42	*	*	*	*	*	*	*	*	*	*	*
44"	*	*	*	*	*	*	*	*	*	*	*
48"	*	*	*	*	*	*	*	*	*	*	*

\* Contact M&J Valve for details.

Inches  
Millimeters

# Compact Expanding Gate Valve



 92, Lot Mauritania - Zone Industrielle Bernoussi  
Casablanca MAROC 20590

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