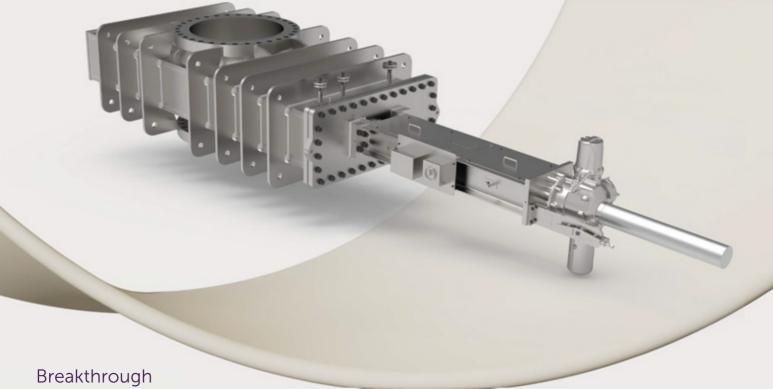
# **Process Automation**

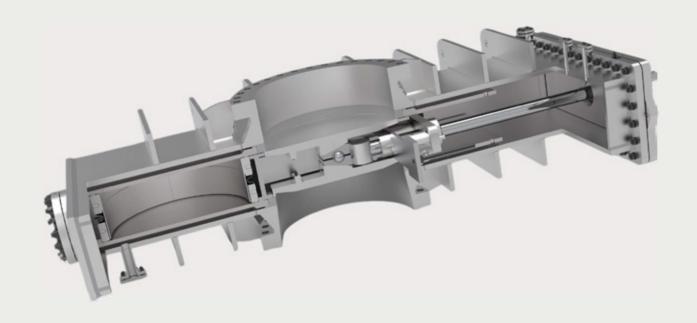
IMI Z&J



Delayed Coking Top Unheading



Breakthrough engineering for a better world



# **Delayed Coking**

# Top Unheading

The DC Top Unheading device design is based on the multiple-use Double Disc Through Conduit Type Gate Valve. It has enhanced capability to deliver any higher pressure requirements or frequent tightening in delayed coking applications.

# **Key Features**

- Two independent discs ensure limited thermal distortion, less steam, and less erosion
- Separate discs for true double block and purge.
- Active mechanical seating force for high tightness.
- Corrosion and wear-resistant hard-faced seats.
- The guided carrier between two plates prevents coke fines in the valve body.
- No cooling water required.
- Minimal spare parts.
- Actuator options: electric and hydraulic.
- Two-disc design reduces the risk of hydrocarbon gas leakage.

#### **Benefits**

- Safety double block and purge -API
  598 shut off.
- Low steam consumption.
- Reduction in fugitive emissions.
- Reliable design.

- Easy on-deck inspection and maintenance.
- Low maintenance costs.
- Reduced cycling time.

# **Specification**

#### **Electric Actuated TUD**

## Standard Design

#### **Dimensions**

L 6.82 m x W 1.77 m x H 1.0 m (face to face) L 269" x W 70" x H 40" (face to face)

#### Compact Design

#### **Dimensions**

L  $5.84 \text{ m} \times \text{W} 1.66 \text{ m} \times \text{H} 1.0 \text{ m}$  (face to face) L  $230" \times \text{W} 66" \times \text{H} 40"$  (face to face)

#### Weight

10350 kg / 22800 lbs



Standard Design

#### **Electric Motor**

Smart multiturn actuator including motor controls

#### Ambient Temperature

-40 °C to + 60 °C/-40 °F to 140 °F

#### Back-up

Mechanical operation by hand wheel or with pneumatic Air-Gun



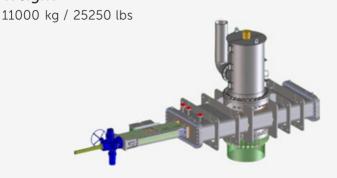
Compact Design

## Hydraulic actuated TUD

#### **Dimensions**

L 7.12 m x W 1.77 m x H 1.0 m (face to face) L 269" x W 70" x H 40" (face to face)

### Weight



#### Hydraulic Actuator

Heavy duty hydraulic cylinder

#### Ambient Temperature

-40 °C to + 60 °C/-40 °F to 140 °F

#### Back-up

Mechanical operation by hand wheel or with pneumatic air gun















