

DAK (Manifold Valve)

Gate Valve Replacement Solution



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To ensure that large steam boilers are physically balanced and not subject to undue forces, the steam outlet piping is usually taken from both sides of the boiler. It is then brought together in a manifold to a central main steam line to the steam turbine.

The pipes from the boiler are also usually equipped with manual gate valves which can be closed for pressure testing and maintenance.

The DAK valve replaces these gate valves and the manifold to integrate all those functions in one single valve. This design improve the steam flow, reducing the pressure drop and thus improving the overall efficiency of the plant.

Key features

- > Simple operation
- > Monolithic body design to avoid weld joints
- > Excellent streamlining to reduce pressure drop across the valve and increase plant efficiency
- > Modular design of the valve to meet customer specifications and requirements
- > Inlet, outlet, and bypass connections to match the dimensions and material of the pipework

Benefits

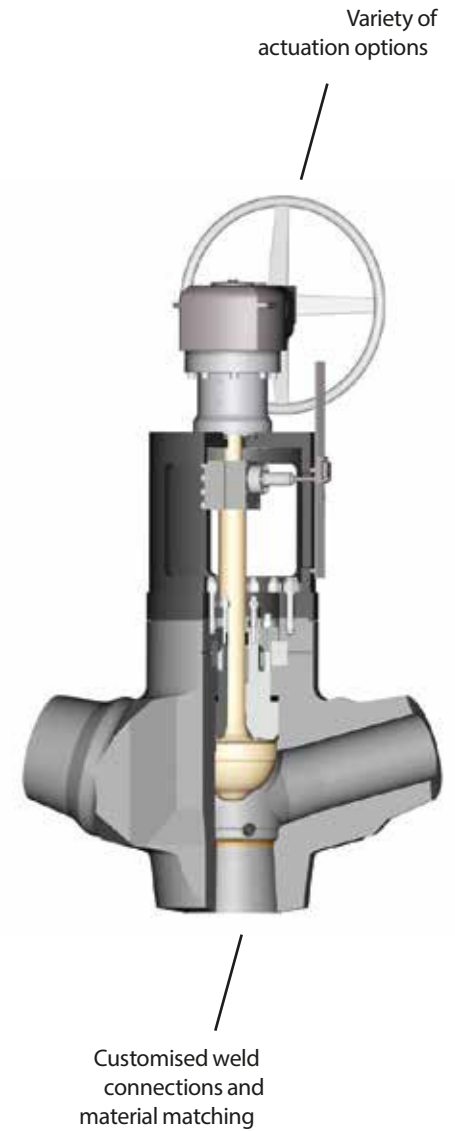
- > The DAK valve is designed to join the two main steam lines exiting the boiler and, if required, to isolate the boiler from the piping. The valve is designed to take the two steam lines from the boiler and centralise the flow into a single pipe exiting the valve.
- > Because of its installation in the main steam system, the body is machined from forged alloy material to ensure long life under exposure to the extreme temperatures and pressures found in critical power plants
- > The valve seat is integrated in the body and hard faced for added durability and a long, problem free life
- > Quick-changeable seat design is available to reduce maintenance time during overhaul or shut downs
- > The valve internal design is precisely machined to ensure maximum flow efficiency and to reduce the pressure drop across the valve, ensuring maximum efficiency of the entire plant

Application

- > The DAK valve replaces the gate valves and the connecting manifold that are installed in the initial run of the boiler superheater outlet piping to the main steam piping and to the steam turbine.
- > The valve has three weld seams into the boiler outlet piping, as opposed to seven weld seams if the gate valves and a manifold are installed. This saves time and reduces costs during the piping erection
- > The DAK valve can be shut off (manually or with an actuator) to conduct maintenance and/or pressure testing



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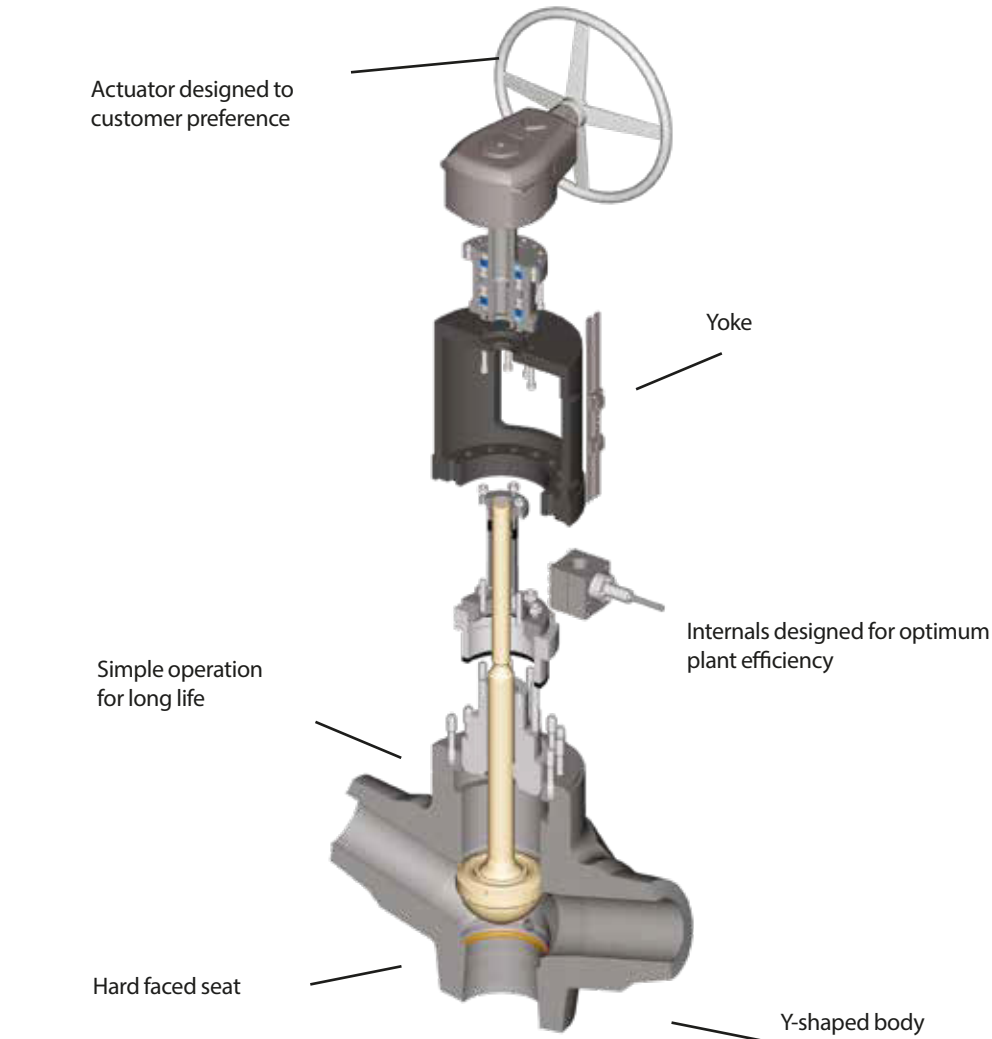


Technical details

Body style 2 inlets and 1 outlet, Y-shaped body	Seat Hard faced seat	Codes AD 2000, TRD, IBR, manufactured to ASME
Operating limits Temperature up to 650°C Inlet pressures up to 350 bar[a]	Bonnet Self-sealing bonnet	
Interfaces Butt-weld ends according to the customer's specification	Actuator Manual, electric or hydraulic	

Product breakdown

Typical materials	
Materials EN	ASTM
1.7383	SA 182 Gr. F22
1.4903	SA 182 Gr. F91
1.4901	SA 182 Gr. F92
Further materials on request	



For more information, contact your local IMI Critical Engineering team.



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